

storaenso

Stora Enso operates worldwide and focuses on utilising expertise in renewable materials and creating value in packaging, pulp, paper, and wood.





The power of trees

Stora Enso's raw material is renewable, recyclable and fossil-free. This provides us with a great advantage in addressing the global megatrends. Our promise for a renewable future is based on sustainability, innovation and technological capabilities.

Accelerated pace of innovation

By building on a strong portfolio that is based on wood fibres, we aim to leverage our raw material, market-leading expertise and market insight to ever greater extents. We are investing more in innovation and R&D and increasing sales in new applications, products and services.

Profit improvement of 32%

The strength of our strategy and progress shows in our figures for 2018. We have had eight consecutive quarters of sales growth. We reached a substantially improved profitability with an operational EBIT that was 32% higher than last year. Our operational ROCE was close to 16%, well above the strategic target of 13%.

Supported by investments

During 2018, the ramp-up of strategic investments in Beihai, Varkaus and Murów continued. The production of wooden building components (LVL) is well underway at Varkaus and the new fluff pulp line at Skutskär Mill is up and running. We began production of biocomposite granules at our Hylte Mill. We initiated a feasibility study to evaluate the potential conversion of Oulu paper mill into packaging board production.

We signed an agreement to acquire forest assets in Bergvik Skog, as we aim to secure competitive raw material supply and further develop long-term sustainable forest management.

Sustainability at the heart

With rising consumption and global warming, it is increasingly clear that an economy based on fossil-based fuels and other non-renewable materials is not viable. Stora Enso is contributing to the transition to a circular bioeconomy by providing bio-based solutions that are renewable, recyclable and low-carbon.

The United Nations have defined a set of 17 Sustainable Development Goals (SDGs) that address social and economic development issues on a global scale. Stora Enso supports all 17 SDGs, and we have identified three strategic goals that our business has the most impact on.

As always, I thank all our partners, suppliers, and employees for their contributions throughout 2018, and our customers and investors for their valued trust.

Karl-Henrik Sundström

This is a summary of Stora Enso in 2018. The full annual report is available at storagenso.com/annualreport2018

This is **Stora Enso**

Part of the bioeconomy. Stora Enso is a leading global provider of renewable solutions in packaging, biomaterials, wooden constructions and paper. We employ some 26 000 people in more than 30 countries and our shares are listed on the Helsinki (STEAV. STERV) and Stockholm (STEA, STER) stock exchanges.

Our fibre-based materials are renewable and recyclable. Our solutions provide low-carbon alternatives to products based on fossil fuels and other non-renewable materials. We believe that everything that is made from fossil-based materials today can be made from a tree tomorrow.

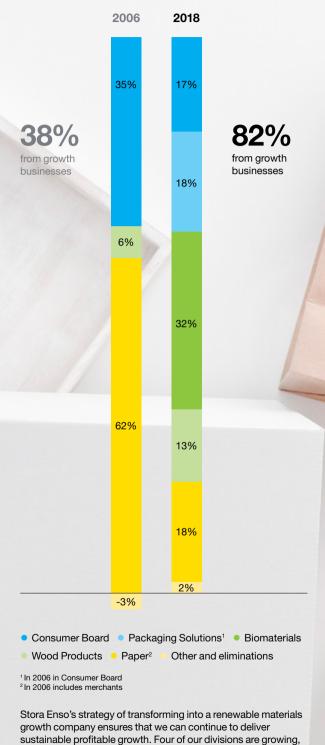
Our purpose:

Do good for people and the planet. Replace fossil-based materials with renewable solutions.

Our values:

Lead. Do What's Right.





while our Paper division is focused on cash generation.

Divisions in brief



Consumer Board

The ambition of the Consumer Board division is to be the global leader in high-quality virgin fibre cartonboard. We aim to be the preferred partner of our customers, such as converters. brand owners and retailers, in premium end-use packaging and graphical segments. Our wide board and barrier coating selection is suitable for consumer packaging for liquid, food, pharmaceutical and luxury goods.



Operational ROOC







Packaging Solutions

The Packaging Solutions division provides fibre-based board materials and corrugated packaging products and services that are designed for a wide array of applications. Our renewable high-end packaging solutions serve leading converters, brand owners and retailers - including those in e-commerce that are looking to optimise performance, drive innovation and improve their sustainability.



Target >20%



Target >15%

16%

Biomaterials

The Biomaterials division offers a wide

demands of paper, board, tissue, textile

and hygiene product producers. We are

maximising the business potential of the

by-products extracted in our processes,

biomass. Based on our strong innovation

such as tall oil and turpentine from

approach, all fractions of biomass.

like sugars and lignin, hold substantial

potential for use in various applications.

of which

25%

internal sales

variety of pulp grades to meet the



Wood Products

The Wood Products division is a leading provider of innovative wood-based solutions. The product range covers all areas of construction, including massive wooden elements and wooden components. It also includes a variety of sawn timber goods and pellets for sustainable heating. The emerging product range of Biocomposites addresses the opportunities to replace plastics in consumer goods and creates potential in various demanding exterior applications in a cost-competitive way.

Share of Group sales

15%

Operational ROOC

Target >20%



Paper

Stora Enso is the second largest paper producer in Europe with an established customer base and a wide product portfolio for print and office use. Customers benefit from Stora Enso's broad selection of papers made from recycled and virgin fibre as well as our valuable industry experience, know-how and customer support.



Personnel by division

3

- Consumer Board 16% Packaging Solutions 30%
- Biomaterials 7%
- Wood Products 15%
- Paper 19%
- Other 13%



investing activities to sales



Cash flow after

Target >7%

Sustainable profitable growth continues

Operational ROCE

of sales from growth businesses

Net debt to operational EBITDA

Target < 2.0

Debt/equity ratio

Target < 0.60

consecutive quarters of sales growth

Stora Enso R Share vs Nasdaq Helsinki indices



- Stora Enso (EUR)
- OMX Helsinki Basic Materials (EUR)
- OMX Helsinki (EUR)

Dividend proposal

per share

Ownership distribution, % of shares held



- Solidium Oy1 10.7%
- FAM AB² 10.2%
- Social Insurance Institution of Finland (KELA) 3.1%
- Finnish institutions (excl. Solidium and KELA) 11.6%
- Swedish institutions (excl. FAM) 4.9%
- Finnish private shareholders 4.2%
- Swedish private shareholders 3.1%
- ADR holders 2.0%
- Under nominee names (non-Finnish/non-Swedish shareholders) 50.2%

¹ Entirely owned by the Finnish state

Combatting global warming

less CO₂e per tonne compared to the 2010 base-year level

Promoting sustainable forestry

of the lands we own or manage were covered by forest certification schemes

Sustainable sourcing

Supplier Code of Conduct coverage



Business environment

Global warming is one of the biggest challenges of our time. There is an increasing demand for raw material that is renewable, recyclable and fossil-free. Stora Enso concentrates on finding renewable solutions that will replace fossil-based materials in packaging, building construction and industrial intermediate chemicals. This means innovating bio-based solutions to replace plastics, concrete, glass, metal and other non-renewable materials.

The demand for food, clothing. housing, energy, infrastructure and consumer products continues to increase, driven by global megatrends, such as population growth, urbanisation, rising incomes, and changing lifestyles.



Stora Enso's business is based on supporting our customers in meeting consumers' demand for renewable products.



Consumer Board

Consumer packaging board accounts for 15% of the global consumer packaging materials market, while flexible and rigid plastics together make up close to 70%. By replacing fossil-based and unsustainable materials with innovative fibre-based products, we will be able to gain market share and significantly accelerate growth going forward.

The global consumer packaging market is growing by



Packaging Solutions

Corrugated packaging and containerboards are the largest segments in the paper and board business globally with

of the total volume, offering room for growth in several areas.

The customer base in containerboards and corrugated packaging is fragmented as it encompasses converters, brand owners, retailers, industrial and e-commerce companies.



Stora Enso's Wood Products division is the largest supplier of wooden construction material in Europe and the fourth largest in the world with 21 production units in 11 different countries.

The global market growth for sawn softwood is estimated to be 2-3% annually.

The European new construction market is growing at

Wood Products

3.5% annually.



Biomaterials

The global pulp market continues to grow

with demand and supply in balance, and supported by the megatrends of the growth of the middle class in the developing countries and progress in digitalisation, urbanisation, eco-awareness and changing lifestyles.

The market for renewable textiles, nonwovens, carton board, hygiene products, specialty and tissue papers continues to grow, generating demand for our various pulp grades with the aging population specifically driving demand for fluff pulp. Furthermore, the megatrends are driving demand for virgin pulp in China.



European paper demand is declining at a rate of 3-5 % per year, varying across paper grades and geographies. However, this is still a large global business and paper will continue to play a significant role in media and advertising in the future.

Print and digital media complement each other:

flyers and folders are used in advertising and online retailers publish printed magazines and establish physical store locations to improve customer experience. Print advertising brings consumers into stores.

Book paper sales have remained stable as many people prefer reading books in the traditional format. Copy paper is performing relatively well as people continue to print at offices and home.



How we create value as a renewable materials company

Key inputs

• Investments in Human Rights Due Diligence programme



Social

- 26 000 direct employees in more than 30 countries
- OHS and well-being
- Employee and leadership development
- Partnerships with communities and universities
- EUR 2.7 million voluntary community investments
- Business ethics and compliance



Environmental

- 933 000 hectares of lands under management
- 38.7 million m³ of wood used
- EUR 46 million environmental investments
- 2.5 million tonnes of Paper for Recycling (PfR)
- 2.5 million tonnes of pigments, fillers and other chemicals
- 587 million m³ water withdrawal
- 159 PJ fuels of which 81% biomass
- 7.7 TWh externally sourced electricity



Economic

- EUR 8 824 million capital employed
- EUR 149 million R&D investments
- 20 000 suppliers and 23 000 private forest owners
- 94 000 shareholders

Our fibre-based materials are renewable and recyclable.



Our solutions provide low-carbon alternatives to products based on fossil fuels and other non-renewable materials.

Key outputs

- Eight highest priority human rights defined during 2018
- Personnel turnover 15.0%
- 6.1 TRI rate
- Illness related absenteeism 3.0%
- 22 hours of training per employee
- Leadership index 83/100
- 453 voluntary community investment projects
- Code of Conduct index 85/100
- 10.3 million tonnes of board, market pulp, and paper,
- 6 million m³ of wood products
- Certification coverage 96% for lands in wood production and harvesting and 76% for sourced wood
- 26% utilisation rate for Paper for Recycling
- 98% utilisation rate for process residuals and waste
- 96% of water withdrawal returned back to the environment incl. 291 million m³ process water discharges
- 3.55 million tonnes fossil CO₂e emissions from generated and purchased energy
- 1.2 TWh externally delivered electricity/heat/steam
- Customer satisfaction: Net Promoter Score 51%
- 56 patent applications and over 324 patents granted
- 95% of supplier spend covered by Supplier Code of Conduct
- 52 third-party supplier audits
- EUR 8.1 billion market capitalisation

Key impacts

- Respect for Human Rights in all operations
- EUR 1 330 million salaries and benefits
- · Impacts of injuries, illness, and well-being
- Engaged and motivated employees and a capable organisation
- EUR 1 276 million value through taxes borne and collected.
- Value creation with local communities
- Value through ethical operations in the market place
- CO₂ reduced with our renewable products and carbon neutral energy
- Trees absorb CO₂ and products store carbon
- Environmental impacts of operations and along the value chain
- Forests work as carbon sinks and provide ecosystem services

- EUR 10.5 billion sales of products and services
- 9% of sales from new products
- EUR 7.1 billion paid to suppliers
- EUR 574 million capital expenditure
- EUR 323 million dividends for shareholders
- EUR 133 million interests for creditors

Trees absorb CO₂ and store carbon together with wood-based products, which can then be recycled as raw material or used for energy generation.

Adopting the Sustainable Development Goals

Stora Enso supports all 17 SDGs, and the following three goals are identified as the most strategic to our business:







 $\mathbf{8}$



Combatting global warming with renewable solutions

As a leading renewable materials company with access to carbon neutral biomass, we are in a unique position to combat global warming.

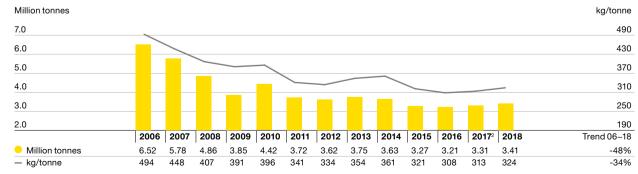


At Stora Enso we have set ambitious science-based targets for reducing greenhouse gas (GHG) emissions throughout our value chain. We commit to reducing GHG emissions from operations by 31% per tonne of pulp, paper and board

produced by 2030 when compared to the 2010 baseline. To reduce emissions in the value chain, Stora Enso commits to having 70% of its non-fibre raw material suppliers and downstream transportation suppliers in terms of spend set their own GHG

reduction targets by 2025, towards the aim of adopting science-based GHG reduction targets by 2030. In addition, we will educate 100% of customer-facing staff on the advantages of setting science-based targets by 2020.

Greenhouse gas emissions in relation to production¹



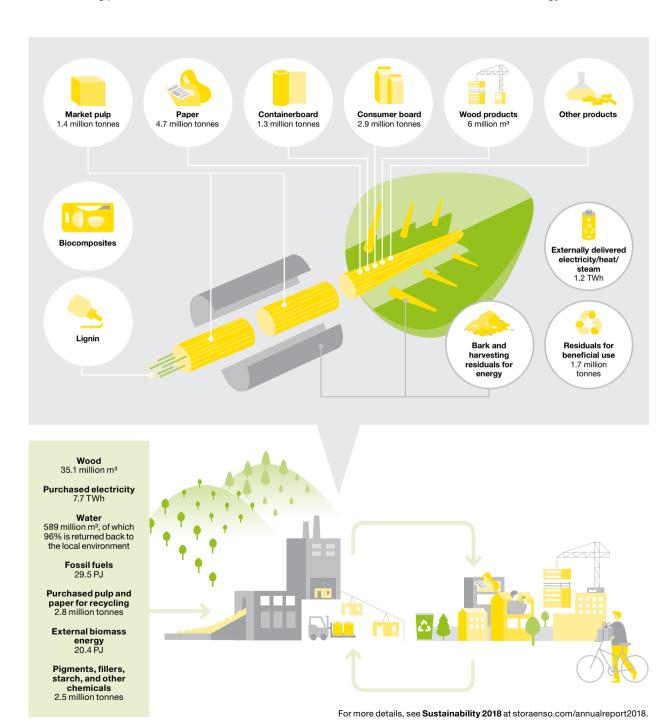
'Covering direct and indirect emissions as fossil CO₂ equivalents (scope 1 and 2) from board, pulp, paper and corrugated production units. Excluding joint operations. Normalised figures are reported per unit of sales production.

² Historical figures recalculated due to accuracy improvements.

12

Efficient use of materials in circular bioeconomy

The most valuable round wood is used to make wood products such as building materials. Other round wood can be converted into pulp, which can be used to make products such as packaging, paper and biomaterials. The remaining parts, such as bark and branches, can then be used as a source of renewable energy.





Highlights of 2018

We need speed to make an impact and to be the first out with new products and services. We offer fast support to our customers as they respond to changing consumer trends, thus helping lessen dependence on fossil-based materials and decreasing the burden on the environment.





Award-winning Lineo

Lineo™ by Stora Enso is made from lignin, which is an abundant product as it is one of the main building blocks of trees and thus a step towards replacing fossil-based products with renewable solutions. Lineo has received an overwhelmingly positive response from stakeholders and received several awards for being a significant, innovative bio-based product.



Sustainable solution for packaging authentication

ECO™ by Stora Enso is a new sustainable RFID tag technology that is designed for intelligent packaging functionalities in supply chain, retail and e-commerce applications. The technology enables paper-based RFID tags, providing a plastic-free and recyclable solution for packaging authentication. To further develop the intelligent packaging business, Stora Enso established a new intelligent packaging unit.



New wood-based textile fibres

In 2018, Stora Enso announced joining H&M group and Inter IKEA group in a joint venture, TreeToTextile, with the aim of developing new textile fibres in a sustainable way at attractive cost levels. Stora Enso will support the industrialisation of TreeToTextile's production process by jointly setting up a demonstration plant at one of our existing Nordic mills and contributing to the technology development.



Startup collaboration accelerates growth

Stora Enso was recognised as Finland's most startup friendly company. One reason for the award is the collaboration with the startup company Sulapac, with whom Stora Enso will begin the development of biodegradable straws as well as fully renewable caps and closures for liquid packages. Plus, in cooperation with another startup Trä Group, Stora Enso will increase digitalisation in the wooden construction value chain by providing services for healthy and affordable living.

17



Strategic LVL investment ramped up

The ramp-up of laminated veneer lumber (LVL) production in Varkaus was completed during the year. It reached the EBITDA break-even already during the first quarter.



Dissolving pulp investment in Enocell proceeding as planned

Biomaterials is increasing its dissolving pulp production capacity in Finland. Enocell Mill will be converted to focus entirely on the production of dissolving pulp with completion during the second half of 2019. This investment improves our pulp mix, adding softwood dissolving pulp to our product portfolio and supporting the mill in becoming an integrated biorefinery plant for new bio-based chemicals.



Upgrading Heinola Fluting Mill

The EUR 28 million investment in Heinola Fluting Mill in Finland was completed successfully. The investment was made to improve product quality and increase the production capacity of the AvantFlute SC product portfolio, thus meeting the increased demand for high quality fluting products used for food, fruit and vegetable packaging. AvantFlute SC is Semi-Chemical fluting made from virgin fibre and has been especially developed to endure demanding conditions.

Continued investments in microfibrillated cellulose (MFC)

Stora Enso has invested in the acceleration of the product development of new micro-fibrillated cellulose (MFC) applications in recent years. MFC can be used in barrier layers for grease and oxygen, and in the future as biodegradable films that can replace aluminium in paperboard packaging. Due to its exceptional properties and 100% renewable raw material, MFC is designed to replace current fossil-based materials in a variety of applications. The operational optimisation and commercialisation of MFC for light-weighting is proceeding as planned, following the completion of the development projects and investments in the Ingerois, Imatra and Fors mills.



New fluff pulp line up and running in Skutskär

Production started as planned at the new fluff pulp line at Skutskär Mill in Sweden following the EUR 26 million investment to meet the growing demand in the hygiene market. We also completed the EUR 16 million investment to improve Skutskär Mill's environmental performance by reducing sulphur emissions.



In 2018

9%

of our sales came from new products and services

Boosting green energy generation in Maxau

Stora Enso is investing EUR 25 million at Maxau Mill in Germany and installing a new steam turbine with a closed-loop cooling system and additional biomass storage. This will reduce the energy cost and secure the long-term cost competitiveness of the paper mill. The investment enables a higher share of biomass and a clear reduction in our CO_2 emissions.



Collaborating with Gasum on biogas

Stora Enso and the energy company Gasum will build a biogas plant at Nymölla Mill in Sweden to turn the mill's wastewater effluent into renewable energy. The expected liquified biogas production of the plant is 75–90 GWh per year, equal to the amount of fuel needed annually for more than 200 long-haul lorries.

Multi-storey wooden buildings

Stora Enso was selected as the provider of wooden material for several new building projects around the world, including 25 King Street in Brisbane, Australia, the largest wooden commercial office building in the world: total floor area of close to 15 000 m² covering 10 floors.

Long-term target

15%

of our sales is expected to come from new products and services

19



Stora Enso Oyj

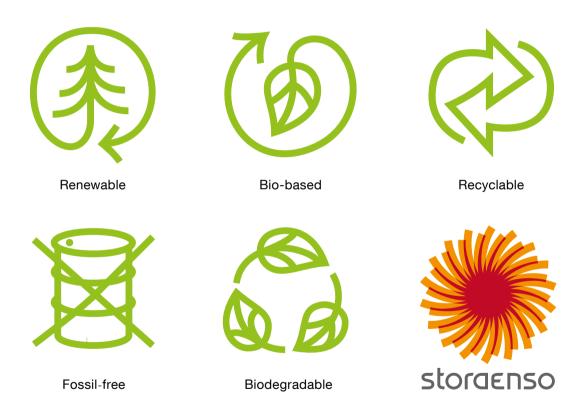
P.O. Box 309 FI-00101 Helsinki, Finland Visiting address: Kanavaranta 1 Tel. +358 2046 131

Stora Enso AB

P.O. Box 70395 SE-107 24 Stockholm, Sweden Visiting address: World Trade Center Klarabergsviadukten 70 Tel. +46 1046 46 000

storaenso.com group.communications@storaenso.com

Our simple business idea



Our 26 000 employees around the world are helping customers become more sustainable and competitive by replacing fossil-based materials with renewable, recyclable, low-carbon solutions made from trees.

See our offering and eco-innovations for packaging, construction, chemicals and other industries at **www.storaenso.com**

THE RENEWABLE MATERIALS COMPANY